

## TCI RAL Color Deck

The color representations are reproduced from actual color chips. However, the colors as viewed on your monitor or printed by your printer from the data presented in this document will vary from the true color of the actual coatings due to computer system variations, and should be viewed as representations. To determine a match for your Pantone color, please refer to this [“Pantone to RAL Converter.”](#)

*Additional color options, color matching, and custom color solutions are available at an additional cost. Please inquire.*

				
RAL 1000 9840-12040R Green Beige	RAL 1000 9840-12040R Green Beige	RAL 1002 9840-11993R Sand Yellow	RAL 1003 9840-11990R Signal Yellow	RAL 1004 9940-11997R Golden Yellow
				
RAL 1005 9840-11998R Honey Yellow	RAL 1006 9840-11976R Maize Yellow	RAL 1007 9840-11994R Daffodil Yellow	RAL 1011 9840-11991R Brown Beige	RAL 1012 9840-12001R Lemon Yellow
				
RAL 1013 9840-11914R Oyster White	RAL 1014 9840-11992R Ivory	RAL 1015 9840-11974R Light Ivory	RAL 1016 9840-11963R Sulfur Yellow	RAL 1017 9840-12010R Saffron Yellow
				
RAL 1018 9840-11955R Zinc Yellow	RAL 1019 9840-11916R Grey Beige	RAL 1020 9840-11972R Olive Yellow	RAL 1021 9840-12005R Rapeseed Yellow	RAL 1023 9940-11910R Traffic Yellow
				
RAL 1024 9840-11995R Ochre Yellow	RAL 1027 9840-12009R Curry	RAL 1028 9840-11928R Melon Yellow	RAL 1032 9840-12002R Broom Yellow	RAL 1033 9840-12000R Dahlia Yellow
				
RAL 1034 9840-12003R Pastel Yellow	RAL 1037 9840-12004R Sun Yellow	RAL 2000 9840-2466R Yellow Orange	RAL 2001 9840-2469R Red Orange	RAL 2002 9840-2468R Vermilion
				
RAL 2003 9840-2467R Pastel Orange	RAL 2004 9840-2461R Pure Orange	RAL 2008 9840-2473R Bright Red Orange	RAL 2009 9840-2462R Traffic Orange	RAL 2010 9840-2464R Signal Orange



RAL 2011 9840-2465R  
Deep Orange



RAL 2012 9840-2460R  
Salmon Orange



RAL 3000 9940-30198R  
Flame Red



RAL 3001 9840-30193R  
Signal Red



RAL 3002 9840-30200R  
Carmine Red



RAL 3003 9940-30205R  
Ruby Red



RAL 3004 9840-30195R  
Purple Red



RAL 3005 9840-30191R  
Wine Red



RAL 3007 9840-30222R  
Black Red



RAL 3009 9840-30211R  
Oxide Red



RAL 3011 9940-30216R  
Brown Red



RAL 3012 9840-30219R  
Beige Red



RAL 3013 9840-30203R  
Tomato Red



RAL 3014 9840-30220R  
Antique Pink



RAL 3015 9840-30199R  
Light Pink



RAL 3016 9840-30215R  
Coral Red



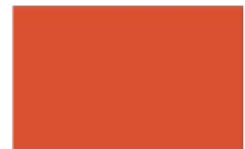
RAL 3017 9840-30217R  
Rose



RAL 3018 9840-30214R  
Strawberry Red



RAL 3020 9840-30202R  
Traffic Red



RAL 3022 9840-30218R  
Salmon Pink



RAL 3027 9840-30194R  
Raspberry Red



RAL 3031 9840-30192R  
Orient Red



RAL 4001 9840-4541R  
Red Lilac



RAL 4002 9840-4543R  
Red Violet



RAL 4003 9840-4542R  
Heather Violet



RAL 4004 9840-4547R  
Claret Violet



RAL 4005 9840-4544R  
Blue Lilac



RAL 4006 9840-4539R  
Traffic Purple



RAL 4007 9840-4548R  
Purple Violet



RAL 4008 9840-4540R  
Signal Violet



RAL 4009 9840-4546R  
Pastel Violet



RAL 4010 9840-4545R  
Telemagenta



RAL 5000 9840-50925R  
Violet Blue



RAL 5001 9840-50936R  
Green Blue



RAL 5002 9840-50909R  
Ultramarine Blue



RAL 5003 9840-50928R  
Sapphire Blue



RAL 5004 9840-50971R  
Black Blue



RAL 5005 9840-50920R  
Signal Blue



RAL 5007 9840-50963R  
Brilliant Blue



RAL 5008 9840-50948R  
Grey Blue



RAL 5009 9840-50910R  
Azure Blue



RAL 5010 9840-50962R  
Gentian Blue



RAL 5011 9840-50908R  
Steel Blue



RAL 5012 9840-50968R  
Light Blue



RAL 5013 9840-50903R  
Cobalt Blue



RAL 5014 9840-50970R  
Pigeon Blue



RAL 5015 9840-50917R  
Sky Blue



RAL 5017 9840-50955R  
Traffic Blue



RAL 5018 9840-50923R  
Turquoise Blue



RAL 5019 9840-50915R  
Capri Blue



RAL 5020 9840-50914R  
Ocean Blue



RAL 5021 9840-50912R  
Water Blue



RAL 5022 9840-50941R  
Night Blue



RAL 5023 9840-50969R  
Distant Blue



RAL 5024 9840-50937R  
Pastel Blue



RAL 6000 9840-61288R  
Patina Green



RAL 6001 9840-61252R  
Emerald Green



RAL 6002 9840-61267R  
Leaf Green



RAL 6003 9840-61312R  
Olive Green



RAL 6004 9840-61271R  
Blue Green



RAL 6005 9840-61257R  
Moss Green



RAL 6006 9840-61290R  
Grey Olive



RAL 6007 9840-61310R  
Bottle Green



RAL 6008 9840-61321R  
Brown Green



RAL 6009 9840-61261R  
Fir Green



RAL 6010 9840-61273R  
Grass Green



RAL 6011 9840-61289R  
Reseda Green



RAL 6012 9840-61262R  
Black Green



RAL 6013 9840-61314R  
Reed Green



RAL 6014 9840-61322R  
Yellow Olive



RAL 6015 9840-61323R  
Black Olive



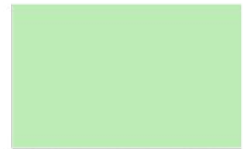
RAL 6016 9840-61274R  
Turquoise Green



RAL 6017 9840-61309R  
May Green



RAL 6018 9840-61254R  
Yellow Green



RAL 6019 9840-61255R  
Pastel Green



RAL 6020 9840-61276R  
Chrome Green



RAL 6021 9840-61279R  
Pale Green



RAL 6022 9840-61320R  
Olive Drab



RAL 6024 9840-61307R  
Traffic Green



RAL 6025 9840-61313R  
Fern Green



RAL 6026 9840-61286R  
Opal Green



RAL 6027 9840-61280R  
Light Green



RAL 6028 9840-61282R  
Pine Green



RAL 6029 9840-61268R  
Mint Green



RAL 6032 9840-61308R  
Signal Green



RAL 6033 9840-61293R  
Mint Turquoise



RAL 6034 9840-61311R  
Pastel Turquoise



RAL 7000 9840-72113R  
Squirrel Grey



RAL 7001 9840-71989R  
Silver Grey



RAL 7002 9840-72114R  
Olive Grey



RAL 7003 9840-72036R  
Moss Grey



RAL 7004 9840-72034R  
Signal Grey



RAL 7005 9840-72045R  
Mouse Grey



RAL 7006 9840-71973R  
Beige Grey



RAL 7008 9840-72010R  
Khaki Grey



RAL 7009 9840-72097R  
Green Grey



RAL 7010 9840-72096R  
Tarpaulin Grey



RAL 7011 9840-72055R  
Iron Grey



RAL 7012 9840-72011R  
Basalt Grey



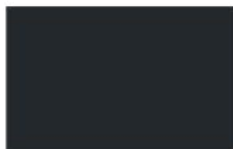
RAL 7013 9840-72008R  
Brown Grey



RAL 7015 9840-71996R  
Slate Grey



RAL 7016 9840-72121R  
Anthracite Grey



RAL 7021 9840-72122R  
Black Grey



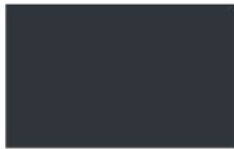
RAL 7022 9840-71995R  
Umbra Grey



RAL 7023 9840-72106R  
Concrete Grey



RAL 7024 9840-72053R  
Graphite Grey



RAL 7026 9840-72078R  
Granite Grey



RAL 7030 9840-71993R  
Stone Grey



RAL 7031 9840-72112R  
Blue Grey



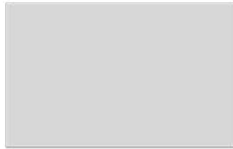
RAL 7032 9840-71991R  
Pebble Grey



RAL 7033 9840-72107R  
Cement Grey



RAL 7034 9840-71976R  
Yellow Grey



RAL 7035 9840-71977R  
Light Grey



RAL 7036 9840-72111R  
Platinum Grey



RAL 7037 9840-72007R  
Dusty Grey



RAL 7038 9840-71992R  
Agate Grey



RAL 7039 9840-71972R  
Quartz Grey



RAL 7040 9840-71979R  
Window Grey



RAL 7042 9840-71994R  
Traffic Grey A



RAL 7043 9840-72047R  
Traffic Grey B



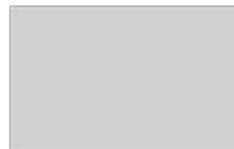
RAL 7044 9840-71978R  
Silk Grey



RAL 7045 9840-72110R  
Telegrey 1



RAL 7046 9840-71981R  
Telegrey 2



RAL 7047 9840-72006R  
Telegrey 4



RAL 8000 9840-81050R  
Green Brown



RAL 8001 9840-81063R  
Ochre Brown



RAL 8002 9840-80993R  
Signal Brown



RAL 8003 9940-80994R  
Clay Brown



RAL 8004 9840-81016R  
Copper Brown



RAL 8007 9840-81059R  
Fawn Brown



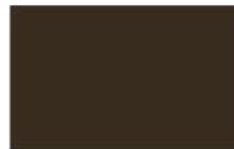
RAL 8008 9840-81001R  
Olive Brown



RAL 8011 9840-80992R  
Nut Brown



RAL 8012 9840-81060R  
Red Brown



RAL 8014 9840-80964R  
Sepia Brown



RAL 8015 9840-81007R  
Chestnut Brown



RAL 8016 9840-81039R  
Mahogany Brown



RAL 8017 9840-80957R  
Chocolate Brown



RAL 8019 9840-81018R  
Grey Brown



RAL 8022 9840-81054R  
Black Brown



RAL 8023 9840-81058R  
Orange Brown



RAL 8024 9840-80987R  
Beige Brown



RAL 8025 9840-80985R  
Pale Brown



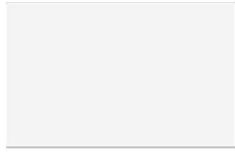
RAL 8028 9840-80968R  
Terra Brown



RAL 9001 9840-91744R  
Cream



RAL 9002 9840-91728R  
Grey White



RAL 9003 9840-91739R  
Signal White



RAL 9004 9840-91793R  
Signal Black



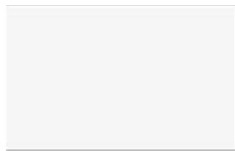
RAL 9005 9940-91748R  
Jet Black



RAL 9010 9840-91753R  
Pure White



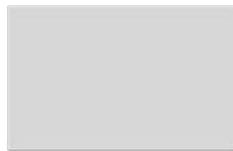
RAL 9011 9840-91747R  
Graphite Black



RAL 9016 9840-91735R  
Traffic White



RAL 9017 9840-91743R  
Traffic Black



RAL 9018 9840-91757R  
Papyrus White



RAL 9006 9841-01492R  
White Aluminum



RAL 9007 9841-01493R  
Grey Aluminum



# 2604 INDEX

## RAL Colors That Meet 2604 Specification

RAL Number	Product Code	RAL Name
1011	9840-11991R	Brown Beige
1019	9840-11916R	Grey Beige
1020	9840-11972R	Olive Yellow
3005	9840-30191R	Wine Red
3007	9840-30222R	Black Red
3009	9840-30211R	Oxide Red
3012	9840-30219R	Beige Red
5001	9840-50936R	Green Blue
5004	9940-50971R	Black Blue
5005	9840-50920R	Signal Blue
5008	9840-50948R	Grey Blue
5009	9840-50910R	Azure Blue
5017	9840-50955R	Traffic Blue
5019	9840-50915R	Capri Blue
5020	9840-50914R	Ocean Blue
5021	9840-50912R	Water Blue
6003	9840-61312R	Olive Green
6004	9840-61271R	Blue Green
6012	9840-61262R	Black Green
6013	9840-61314R	Reed Green
6021	9840-61279R	Pale Green
6033	9840-61293R	Mint Turquoise
7002	9840-72114R	Olive Grey
7004	9840-72034R	Signal Grey
7005	9840-72045R	Mouse Grey
7006	9840-71973R	Beige Grey
7009	9840-72097R	Green Grey
7010	9840-72096R	Tarpaulin Grey
7024	9840-72053R	Graphite Grey

7012	9840-72011R	Basalt Grey
7013	9840-72008R	Brown Grey
7015	9840-71996R	Slate Grey
7016	9840-72121R	Anthracite Grey
7021	9840-72122R	Black Grey
7022	9840-71995R	Umbra Grey
7023	9840-72106R	Concrete Grey
7031	9840-72112R	Blue Grey
7037	9840-72007R	Dusty Grey
7039	9840-71972R	Quartz Grey
7042	9840-71994R	Traffic Grey A
7043	9840-72047R	Traffic Grey B
8000	9840-81050R	Green Brown
8002	9840-80993R	Signal Brown
8004	9840-81016R	Copper Brown
8015	9840-81007R	Chestnut Brown
8017	9840-80957R	Chocolate Brown
8019	9840-81018R	Grey Brown
8022	9840-81054R	Black Brown
8025	9840-80985R	Pale Brown
9004	9840-91793R	Signal Black
9005	9940-91748R	Jet Black
9006	9841-01492R	White Aluminum
9007	9841-01493R	Grey Aluminum
9011	9840-91747R	Graphite Black
9017	9840-91743R	Traffic Black

# RAL COLOR DECK NOTES

- All of TCI's RAL colors are formulated as Super Durable, fast cure products with exceptional application characteristics to enhance first pass transfer efficiency and excellent re-coat properties
- Fast Cure- recommended cure schedules are 7 min @ 400° F, 10 min @ 375° F, and 15 min @ 350° F (metal temp)
- All of TCI's RAL products meet or exceed AAMA 2603 Specifications, please refer to the index for colors that meet the 2604 specification
- TCI RAL products have been matched to original RAL color master standards
- TCI RAL products are designed to be used in both indoor and outdoor applications
- TCI RAL products have a gloss range between 80-95%

\*Please note that slight variations between colors shown here and actual product may exist